

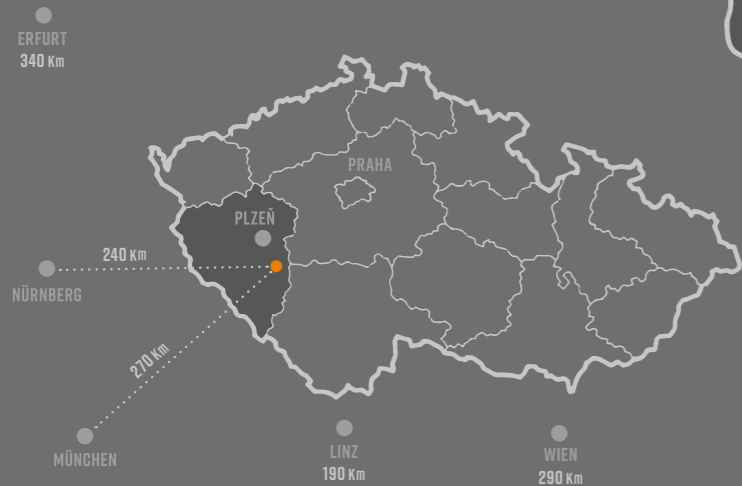




CONTENTS

| | |
|---------------------|----|
| Production Premises | 02 |
| Products | 06 |
| Technology | 14 |
| Logistics | 24 |
| Statistics | 26 |
| Certification | 30 |

PRODUCTION PREMISES



DRAHKOV ← 24 Km → KLADRUBCE



KLADRUBCE

- Core activities:
Pallet manufacture,
Company headquarter
- Year of commissioning: 1998
- Production capacity: 60 000 m³
of timber strips in pallets per one year
- Average number of employees: 95
- Technology: Mühlböck timber
drying kilns, CAPE pallet line
- Area: 8 400 m²



DVOREC

- Core activities:
Pallet manufacture, drying, dispatch
- Year of commissioning: 2009
- New Dvorec production center: 2019
- Production capacity: 65 000 m³
of timber strips in pallets per one year
- Average number of employees: 110
- Technology: Mühlböck timber drying
kilns, CAPE pallet line
- Area: 72 600 m²



DRAHKOV

- Core activity:
Timber sawing
- Year of commissioning: 2005
- Production capacity: 50 000 m³
of round timber per one year
- Average number of employees: 31
- Technology: STORTI ripping saw,
Sorting line: Baljer-Zembrod
- Area: 18 700 m²



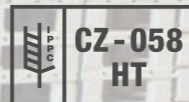
NEW DVOREC PRODUCTION CENTER

- finished at the end of 2019
- start of trial operation in December 2019
- built-up area of 5 ha
- production hall with automatic lines, hall for timber cutting, boiler room, storage areas
- drying center with capacity of 750 m³ = 6 trucks



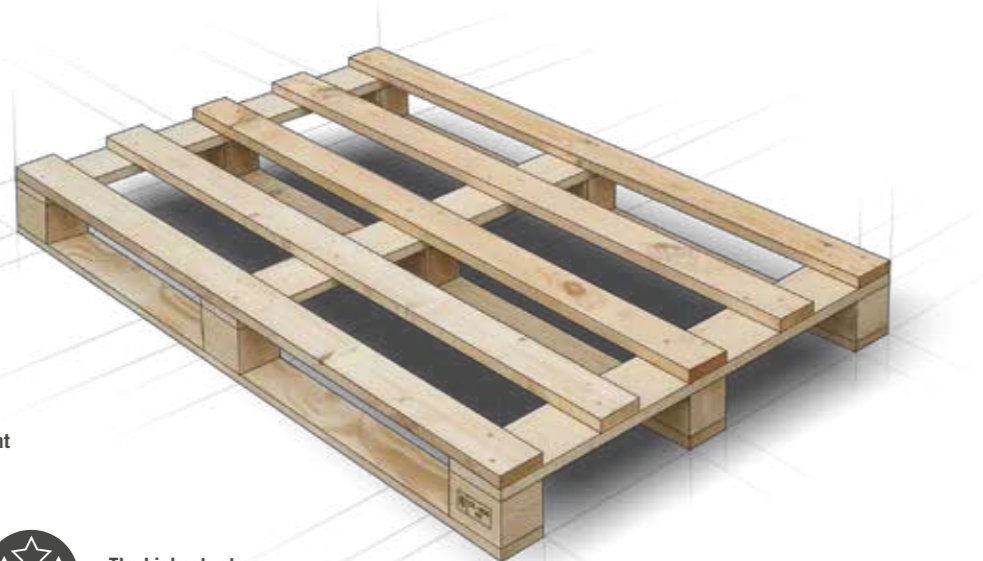
OUR PALLETTS FOR YOUR PRODUCTS

We produce pallets according to your specifications. We can also design a suitable pallet type for your goods and if you are interested we can provide a sample of the pallet for your further testing.



PALLETS

- IPPC
- DRIED



The highest production quality



Dried to 18% moisture content (or upon customer's request)



IPPC certification



The highest rate in pallet production



Free of bark



Suitable for goods in carton



Roofed storage premises



Product is free of mould and rot



Suitable for fixing the carton kit



Designed for goods transport all around the world



PALLETS

- DRIED IPPC PALLETS
- WITH LARGE-BOARD MATERIAL



A combination of materials (wood, particle board, OSB)



IPPC Certification



Dried to 18% moisture content (or upon customer's request)



The highest production quality



Free of bark



Suitable for goods in carton



Roofed storage premises



Product is free of mould and rot



Suitable for fixing the carton kit



Designed for goods transport all around the world



PALLETS

- EPAL/EUR



The highest production quality



Dried to 22% moisture content (or upon customer's request)



IPPC Certification



Roofed storage premises



Free of bark



Suitable for goods in carton



Product is free of mould and rot



Suitable for fixing the carton kit



Designed for goods transport all around the world



COVERS

- IPPC - DRIED



IPPC certification



Product is free of mould and rot



Free of bark



Dried



TRANSPORT CRATES AND BOXES - IPPC - DRIED



IPPC certification



Product is free of mould and rot



Free of bark



Dried



SPECIAL TREATMENT



Printed and burnt out marking



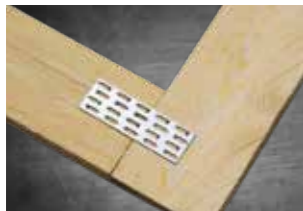
Special strapping



Pallet overlaps



Haunches on bottom planks



Timber connector



Upper desk foil



Added parts to fix the product



Paper labels



Milled corners



Chamfered corners



Colour marking



Special stacking

QUALITY CONTROL



The product is being checked at all the production phases.



Movement and period of stored items is properly traced and managed.



Within dispatch procedures the required quality is adhered to.



TECHNOLOGIES

We always work with the latest available technologies to ensure the most efficient and high-quality production.





CAPE Mach 3

- fully automatic palletizing line controlled through a touch screen
- assembles four-way pallets with the maximum size of 1500x1500 mm
- capacity - 480 pallets/hour
- 2 FANUC articulated robots



CAPE Mach 1

- fully automatic palletizing line controlled through a touch screen
- completes covers and two-way pallets with the maximum size of 1500x1500 mm
- capacity - 600 pallets / hour
- 1 FANUC articulated robot





CAPE line XXL TANDEM

- fully automatic palletizing line controlled through a touch screen
- assembles four-way pallets with the maximum size of 2000x1400 mm
- capacity - 200 pallets/hour
- 1 FANUC articulated robots



CAPE line TANDEM

- fully automatic palletizing line controlled through a touch screen
- assembles four-way pallets with the maximum size of 1410x1400 mm
- capacity - 225 pallets/hour
- 1 FANUC articulated robots





YASKAWA

- Industrial nailing robot
- Wooden pallets are assembled and stacked
- Capacity – 17 pallets / hour



Semi-automatic pallet machines: Atica, K.stroj

- semi-automatic palletizing lines
- equipped with pneumatic tools
- Assembles wooden pallets from the prepared material
- capacity – 70 pallets / hour



BOSTITCH AND BEA PNEUMATIC TOOLS

- Manual pallet assembling
- Using forms for individual pallet elements assembling
- Used for small pallet series of various dimensions





MÜHLBÖCK

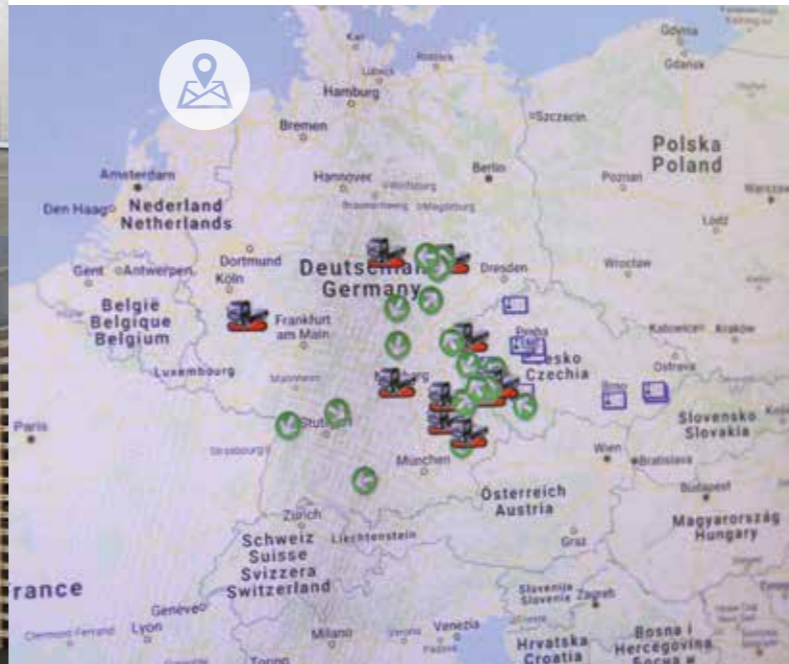
- Energy efficient drying kilns which use a heat recovery system
- Heat treatment or drying of manufactured pallets
- Total drying capacity – 1750 m³ = 14 LKW
- Drying process is controlled by Mühlböck software



INFORMATION SYSTEMS

TAGRA.eu

- P.E.S. software
- Truck transport monitoring
- GPS system tracing the truck location, mileage and fuelling
- Allows us to assess the work of drivers comprehensively



ABRA GEN

- Provides us with a comprehensive survey on the production flow
- Implemented within all our production premises

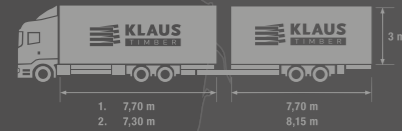




LOGISTICS

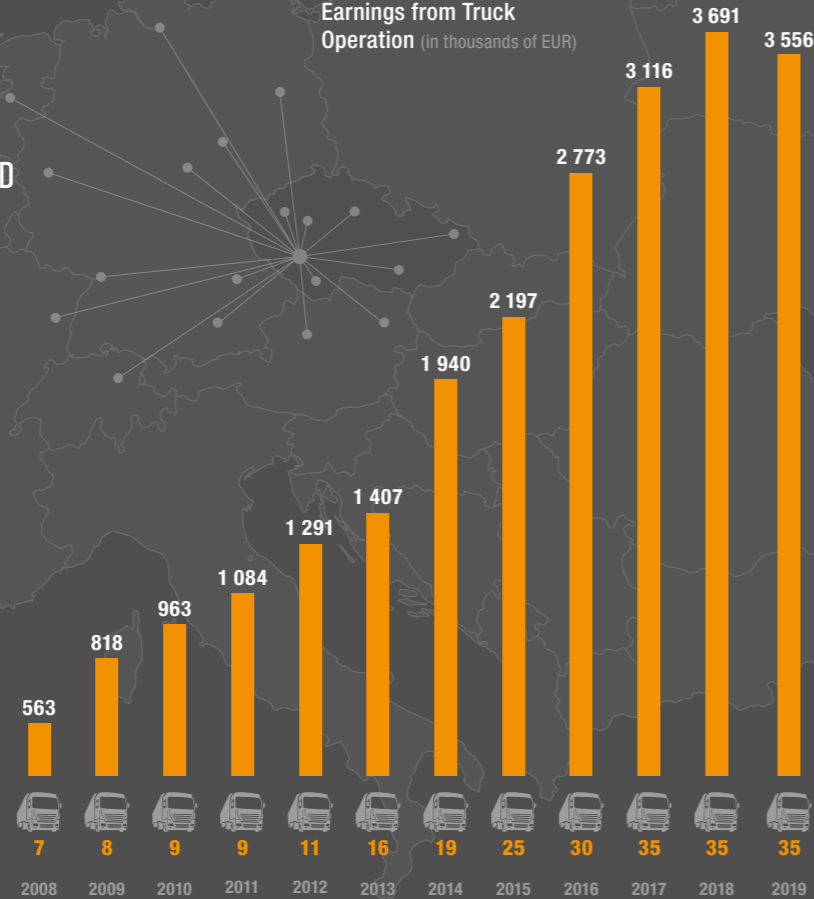
HIGH-QUALITY IS ALSO THE SPEED

We are not dependent upon external carriers. We have our own truck fleet so we can deliver our products to our customers' requested destinations safely and quickly. We also offer domestic and international transport services for any of your goods.



SCANIA
VOLVO
Mercedes-Benz

Earnings from Truck Operation (in thousands of EUR)



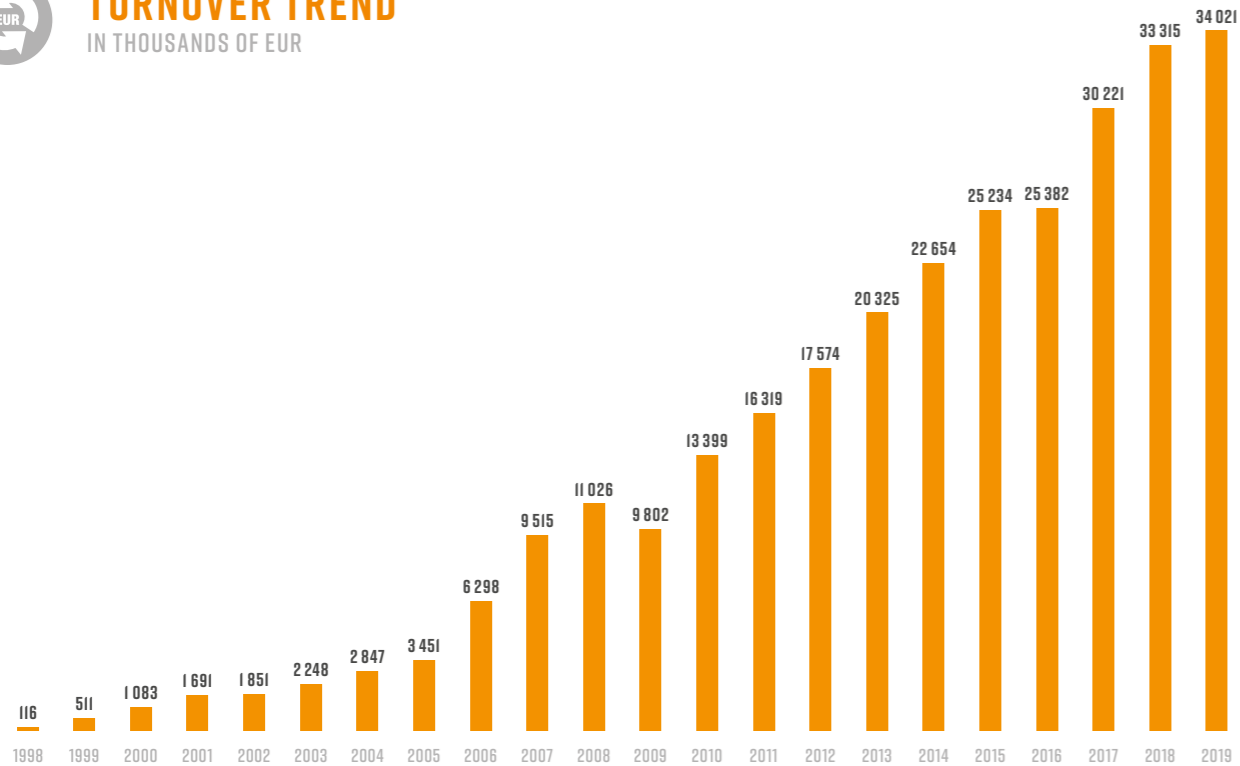
All company trucks meet the **EURO 6** exhaust emission standard.





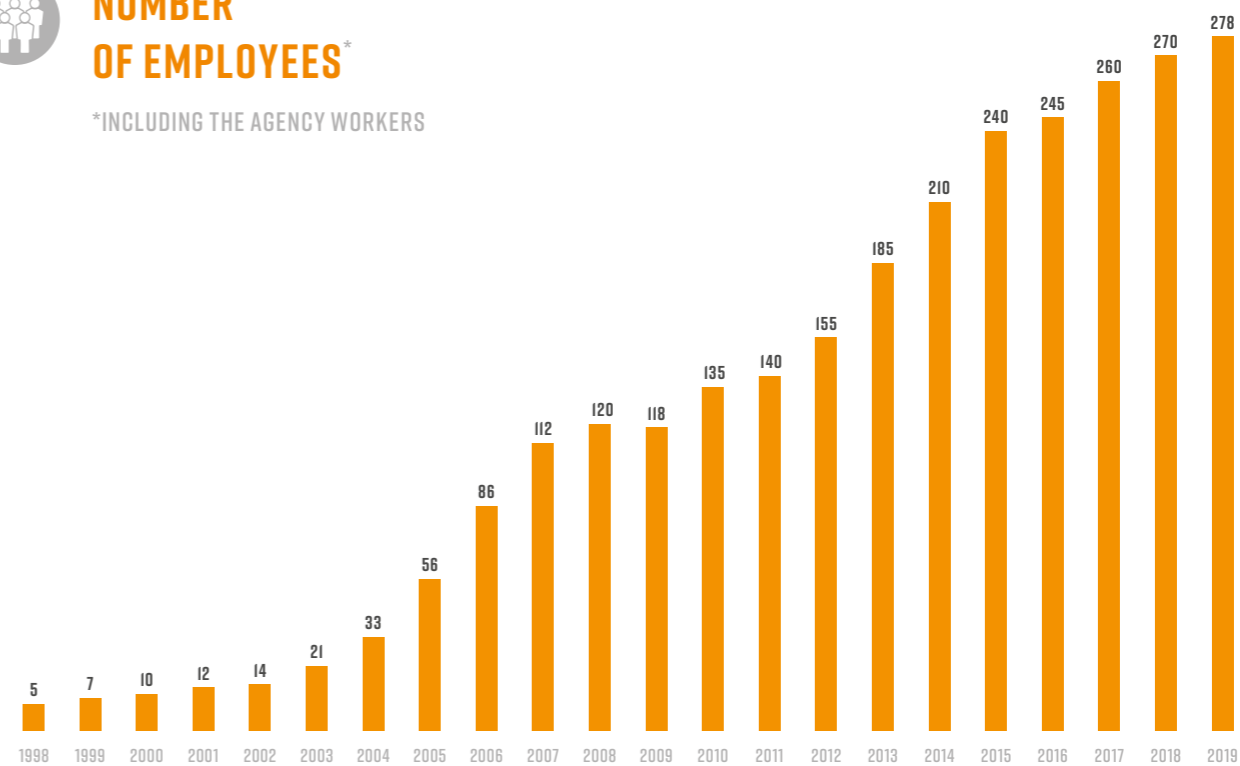
TURNOVER TREND

IN THOUSANDS OF EUR



NUMBER OF EMPLOYEES*

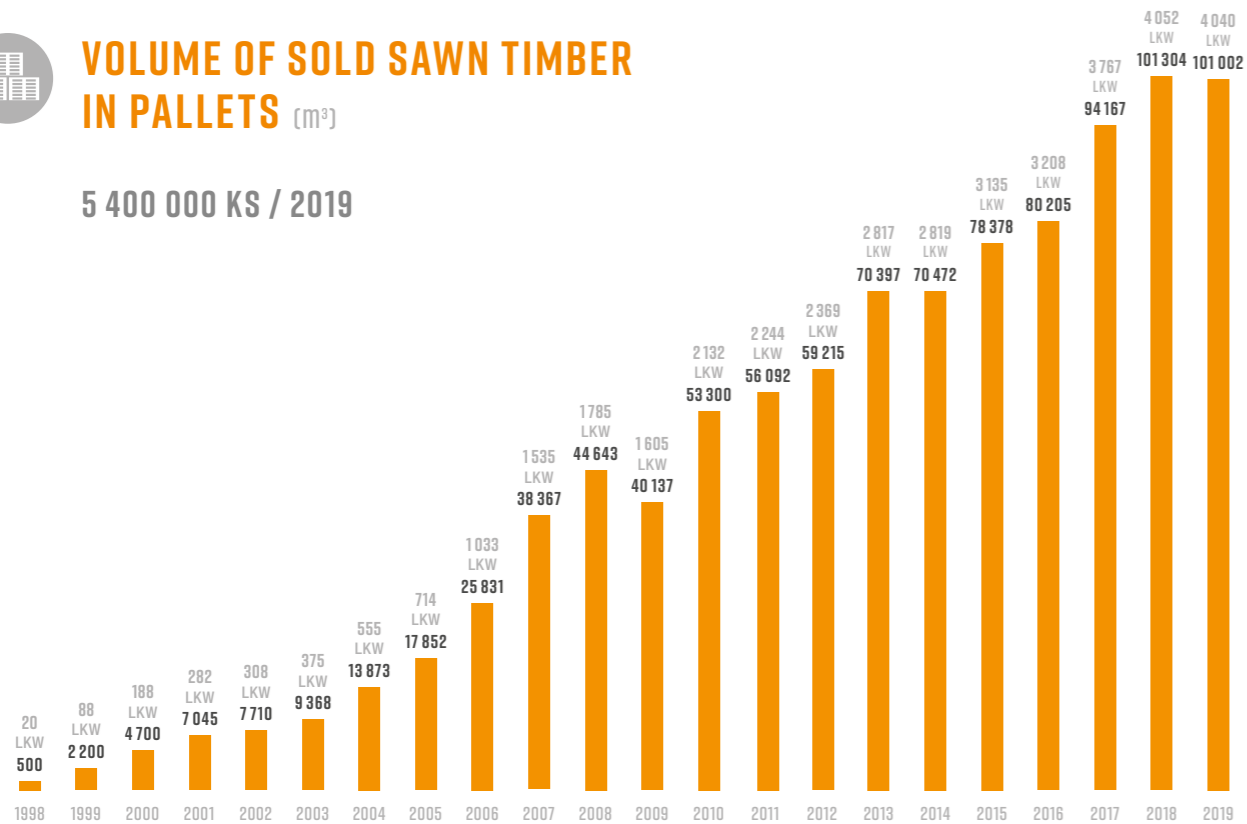
*INCLUDING THE AGENCY WORKERS



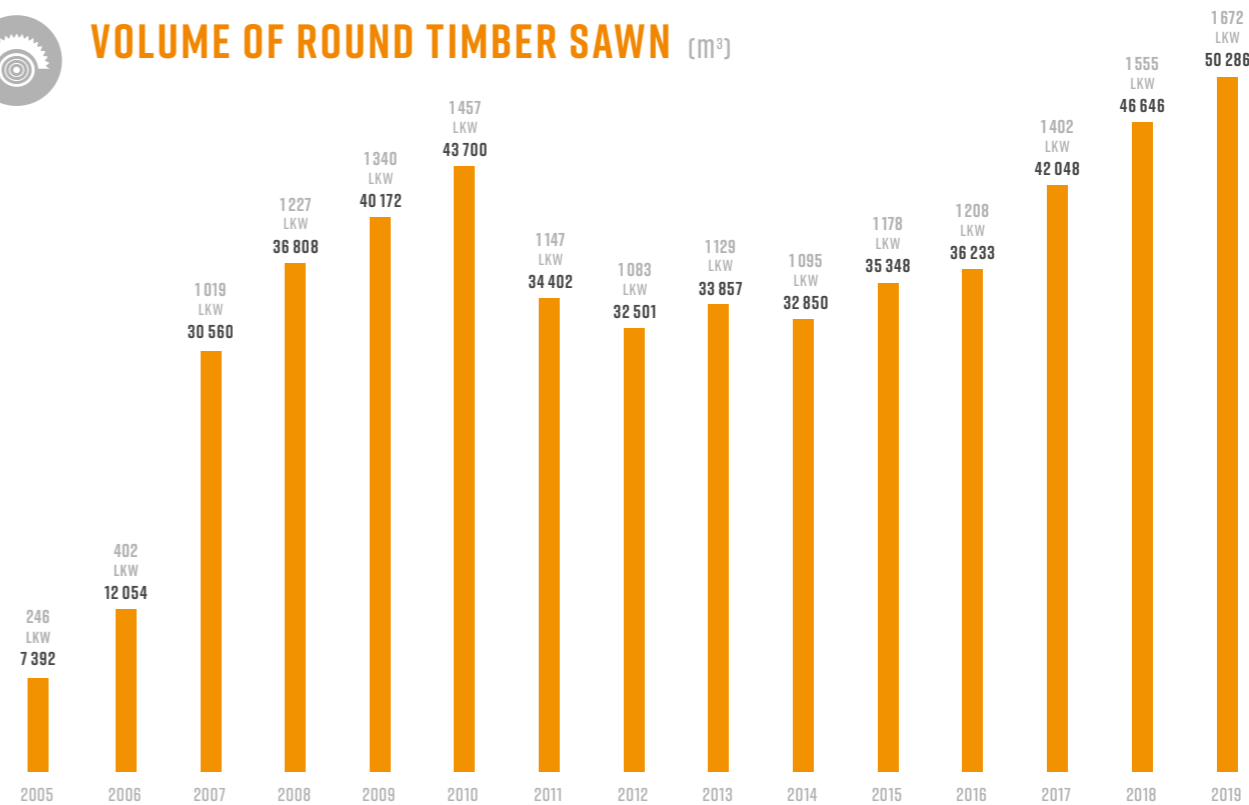


VOLUME OF SOLD SAWN TIMBER IN PALLETS (m³)

5 400 000 KS / 2019



VOLUME OF ROUND TIMBER SAWN (m³)



CERTIFICATION



The company KLAUS Timber a. s. uses only certified coniferous PEFC timber from the forests sustainably managed resources.



Environment protection is one of our high challenging demand. Particular attention is paid by our company to the field of forest management, and to the long-term responsible and socially reasonable management.



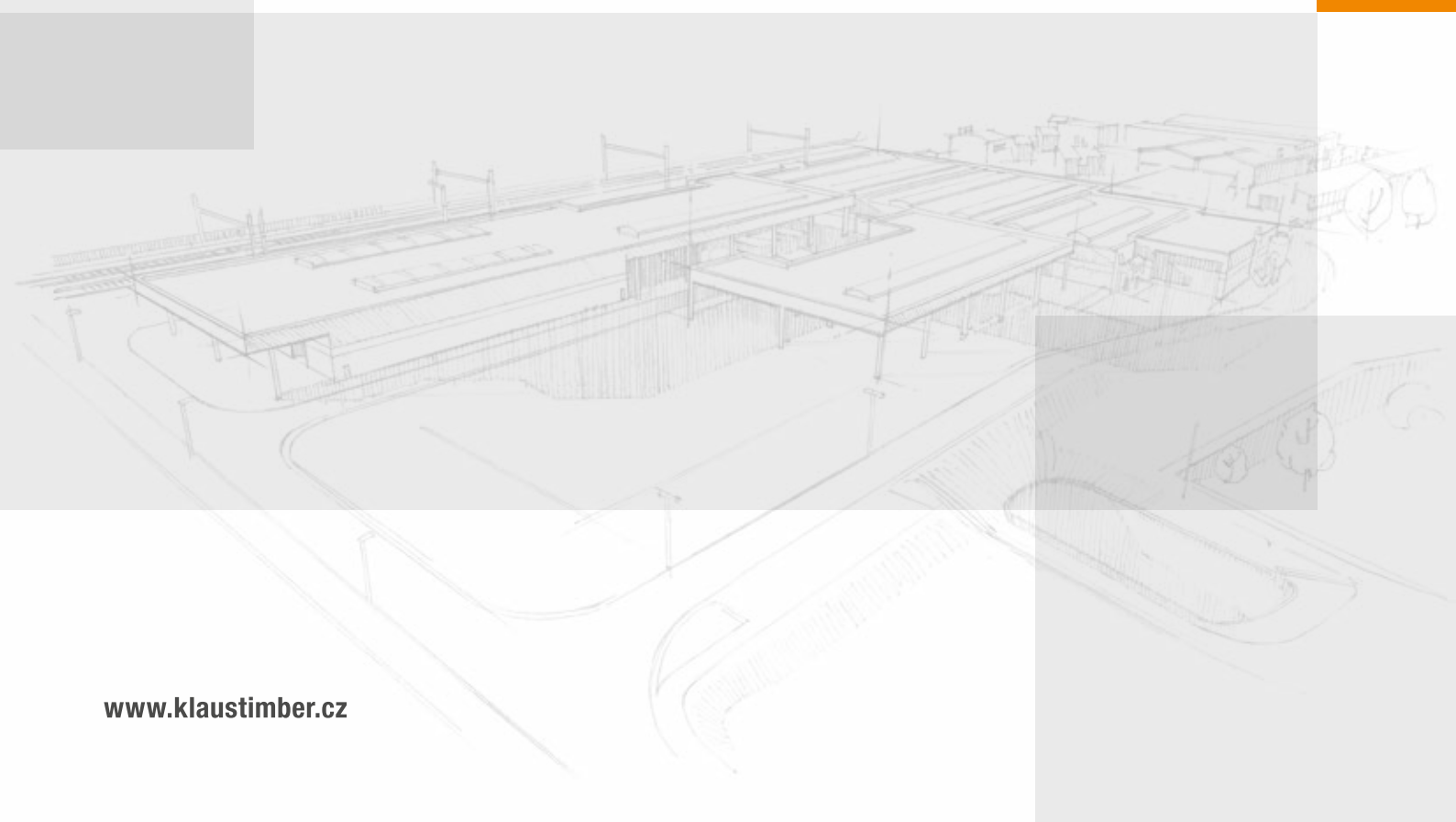
We meet the highest requirements for environmentally sound treatment of natural resources, and thus we help to support the environment and simultaneously we support it for further generations.



Produced by KLAUS Timber a. s.,
in June 2020.

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